

# DART SERVICE INSTRUCTION

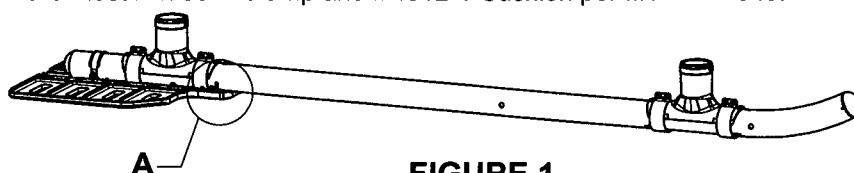
**TO AMEND INSTALLATION INSTRUCTIONS IIN-D117-840 REV. A AND  
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D117-840 REV. 0**  
REF TCCA STC: SH13-18  
REF FAA STC: SR03316NY  
REF EASA STC: 10045487

## 1.0 Purpose

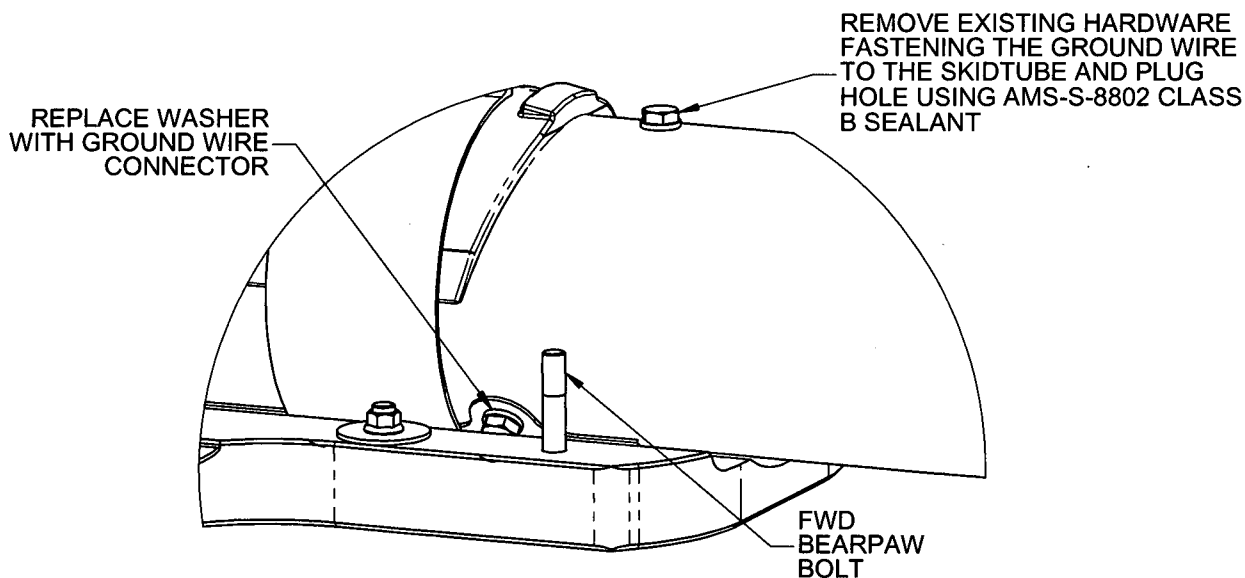
It has come to DART's attention that the location of the ground wire on some skid tubes may prevent the installation of the forward most D4799-1 Clamp and D4012-1 Cushion of the D117-840-011 Bearpaw Installation.

## 2.0 Procedure

- 2.1 Prior to installing the forward most D4799-1 Clamp and D4012-1 Cushion, remove existing fastener that attaches the ground wire connector to the skid tube as indicated in Detail A of Figure 1 and plug hole with AMS-S-8802 Class B sealant (P/S 890 Class B or PR 1422 Class B).
- 2.2 Replace washer with ground wire connector on inboard wearplate fastener as indicated in Detail A of Figure 1 and secure wire.
- 2.3 Install forward most D4799-1 Clamp and D4012-1 Cushion per IIN-D117-840.



**FIGURE 1**  
(VIEW LOOKING OUTBOARD)







**DETAIL A**  
(CLAMP AND CUSHION NOT SHOWN FOR CLARITY)

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

**APPROVED**

BY:   
D. SHEPHERD (DE # 02)

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MFG. APPR.	N/A	DSI 9669	SHEET 1 OF 1
APPROVED		TITLE	SCALE
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